

# Tank's Rifle Shop

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## M14 Steel Bedding Block

**Now offered only on our M14 Advanced Rifle and M14 Advanced Rifle Package.**

The Steel Bedding Block was originally designed by the US Army Special Forces along with Brookfield Precision Tool to address shortcomings that were found with the M21 Sniper Rifle. It was incorporated into the XM25 along with other improvements.

The Steel Bedding Block is a fabricated steel receiver liner that is epoxied into a McMillan Fiberglass Stock. The concept behind the steel liner is to eliminate the accuracy degradation from glass bedding breakdown in critical areas of receiver to stock contact produced by repeated disassembly and assembly. This is achieved by providing steel on steel contact in those critical areas where the receiver recoil legs contact the stock. The steel liner is not the same as conventional glass bedding. The steel liner is not compatible with rear lugged receivers.

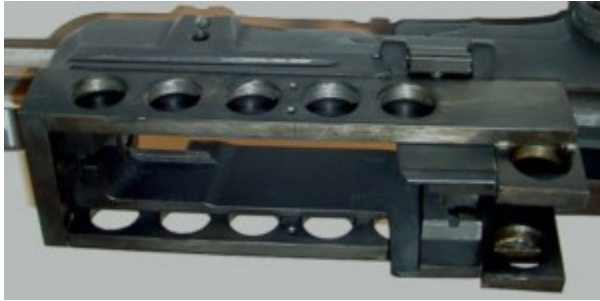


Receiver recoil lugs are prepped for the steel bedding block by cutting in a fixture to produce recoil legs that are parallel to each other and at specified 3° angle. Typically recoil legs on receivers are not parallel to each other which can cause only one leg to bear in a normal stock that is not glass bedded.

A steel bedding block before epoxying into a McMillan Fiberglass Stock.



A steel bedding block mounted on a receiver to show how the receiver and steel bedding block mate.



The Fort Devon inletting pattern on a McMillan Fiberglass Stock.

