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Tank's Wide Action Release Installation Instructions

WARNING! Before starting any work make sure that the firearm is unloaded. Always remember to wear eye protection when working on a firearm.

1) Remove Trigger Plate Assembly from shotgun. Remove carrier assembly. Drill or grind staked end of hammer pin down to surface of hammer pin washer. Next make sure hammer is not cocked. Use a punch to drive hammer pin out from trigger plate assembly. **Caution!** Hammer spring is under tension, be careful when removing punch so that hammer plunger and spring do not fly out. Remove action bar lock, lock spring, hammer, spring and plunger.

2) Cut trigger plate at point where action bar lock protrudes through bottom. See illustration (A) for detail. Remove piece just cut and clean up edges with a file. Use Aluminum Black or permanent Magic Marker to touchup exposed metal.

3) Reassemble trigger plate assembly with Tank's Wide Action Release and other parts. Use new hammer pin* to reassemble trigger plate. Make sure assembly is correct. Stake hammer pin. NOTE: Make sure end of action bar lock is below end of left connector for proper placement. See illustration (B) for detail.

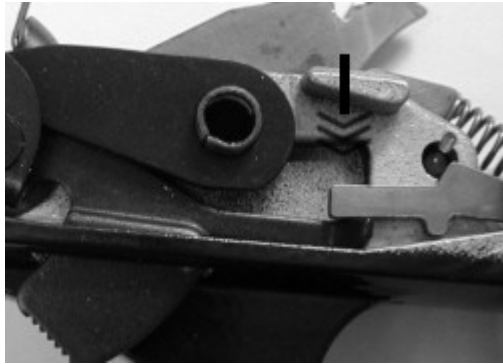
4) Check for proper disconnecter function.

5) Finish assembly of trigger plate and install in receiver. Check to ensure free movement of Wide Action Release and proper disconnecter function.

*Aluminum Trigger Plate requires Hammer Pin #16600. Plastic Trigger Plate requires Hammer Pin #99205.



(A)



(B)